

Date: Monday, 18/08/2008 3:44:12 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: TUBE HANDLE		
Job Number	: 41364			Part Number	: PB6743001103		
Estimate Number	: 13445			Drawing Number	: B6743001 P.31		
P.O. Number	:			Project Number	: N/A		
This Issue	: 18/08/2008 S.O. No. :			Drawing Revision	: B1		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : SMALL /MED FAB			Due Date	: 18/09/2008 Qty:		
Previous Run	: 41066						
Written By	:						
Checked & Approved By	: JLD 08.8.18						
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec						

Additional Product

Job Number:



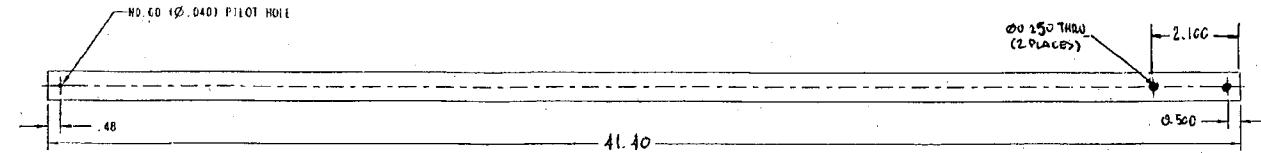
Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T0500W125	6061-T6 RD Tube .500 x .125W
<p>Comment: Qty.: 0.6677 f(s)/Unit Total : 5.3416 f(s) 6061-T6 RD Tube .500 x .125W batch: m198818. <i>Cpl 08.10.16</i></p>		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
<p>Comment: SMALL & MEDIUM FAB RESOURCE 1 1- cut to length as per dwg 2- make a 0.063" chamfer on both ends of tube 3- deburr <i>Cpl 08.10.16</i> (14)</p>		
3.0	QC5	INSPECT WORK TO CURRENT STEP
<p>Comment: INSPECT WORK TO CURRENT STEP <i>S 08.10.16 44</i></p>		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
<p>Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>cool welding</i> <i>08.10.16 X (10)</i></p>		
5.0	QC21	FINAL INSPECTION/W/O RELEASE
<p>Comment: FINAL INSPECTION/W/O RELEASE <i>08.10.16 JJ</i></p>		
<p>Job Completion </p>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

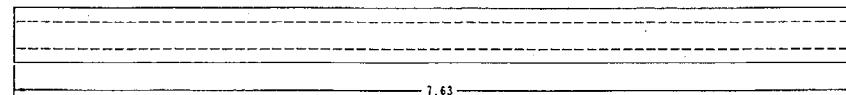
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

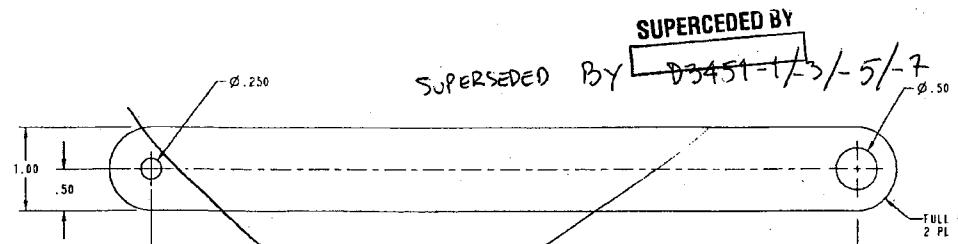


MATE: 1.00 O/D X .065 WALL. 6061-16
WW-1-700/6
SCALE 0.500

1 - 357 TUBE ARM (SAMI. EXCEPT AS SHOWN) 303



① -103 TUBE HANDLE SH
14
TB



④ - 101 TUBE HANDLE ARM (SHOWN) 35
MATL: .125 THK. 6061-T6. QO-A-200/8 14
CALIFORNIA 70

② -301 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN)

② -303 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN)

PREMIER AVIATION, INC.
2601 Aviation Parkway, Grand Prairie, Texas 75052

DATE	CODE	ICAO1	NO.	DMG	RD
3/14/45	DOSUV8		B67-43001	B	F

3/14/45

ORIGINAL

~~-99 CLEVIS~~ 38

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